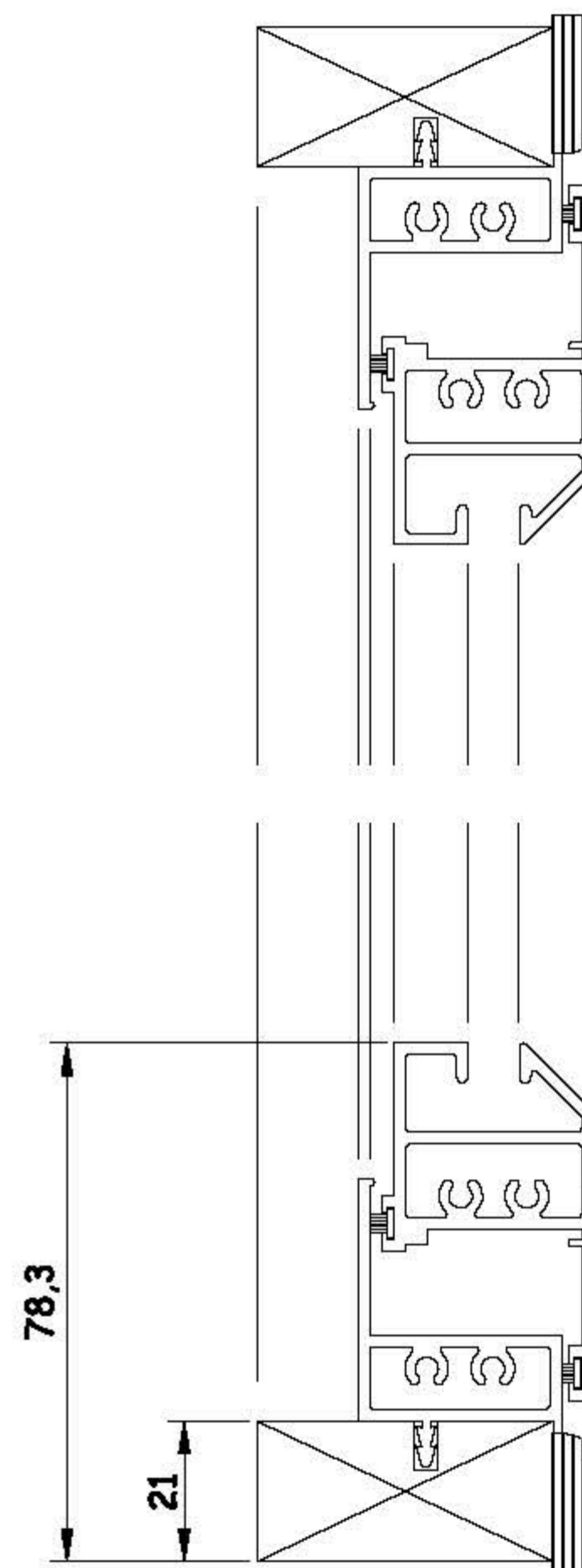
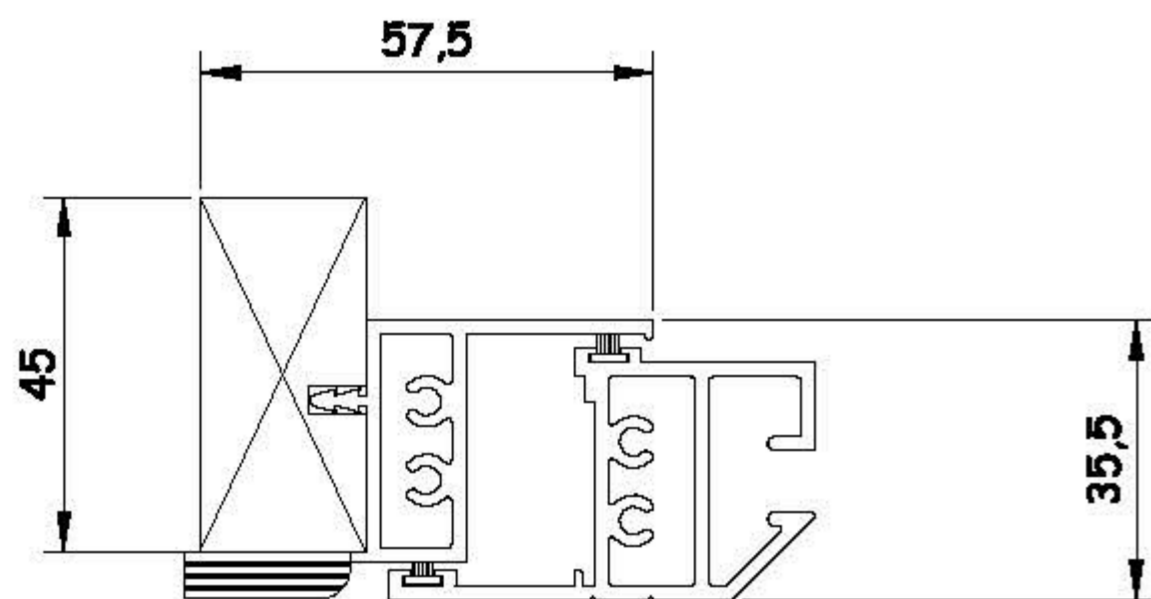


Typical elevation of a Hinged Unit frame.



Section through the Hinged Unit frame.



Hinged Unit Jamb detail.

Maximum widths by heights for a hinged unit using 4mm clear float glazing.  
 1200mm by 2130mm - Side hung.  
 1220mm by 2130mm - Top hung.  
 Available in either Left or Right hand hung.  
 On Hinges or Friction side arms.

**Specification:**

Aluminium sections are to be extruded from 6060 alloy EN755-2.  
 Stock finishes -  
 White - Interpon SA 098E high gloss, Brown - Van Dyke, Silver Anodised.  
 RAL Colours available on request.  
 All aluminium to be powder coated to BS 6496 to 60 Micron finish.  
 Frames and sashes are to be mechanically jointed using BZP screws to DIN 7982 - 8 microns.  
 The sub-frame is from hardwood, kiln dried to KD:FAS1F.  
 Standard sizes 45mm x 21mm & 62mm x 21mm.  
 Non-standard sizes are available to order.  
 Sub-frames are butt jointed using BZP screws to DIN 965 - 8 microns.  
 All frames are factory glazed.  
 A choice of 4mm or 6mm clear float annealed or toughened.  
 6.4mm clear laminate or 6.4mm Acoustic Glass.  
 Gaskets are in accordance with BS 2782 in a standard colour of Black,  
 White available on request.  
 All sash polypropylene woolpiles are to BS 7386.  
 All frames include upvc or timber trim

Revision:

Drg. No. **HU1**

Scale: **1:20 & 1:2.** (at A4)

Client:

Drawn by:

Architect:

Date:

Contract:

**Standard Hinged Unit details with  
 Face Fix 45mm x 21mm Timber Subframe.**

**Silent Night Secondary Glazing**  
**Protech Direct**  
**(www.secondaryglazing.com)**  
 Blue Bridge Centre  
 Horndale Avenue  
 Newton Aycliffe  
 Durham  
 DL5 6DS  
 tel: 01325 310520