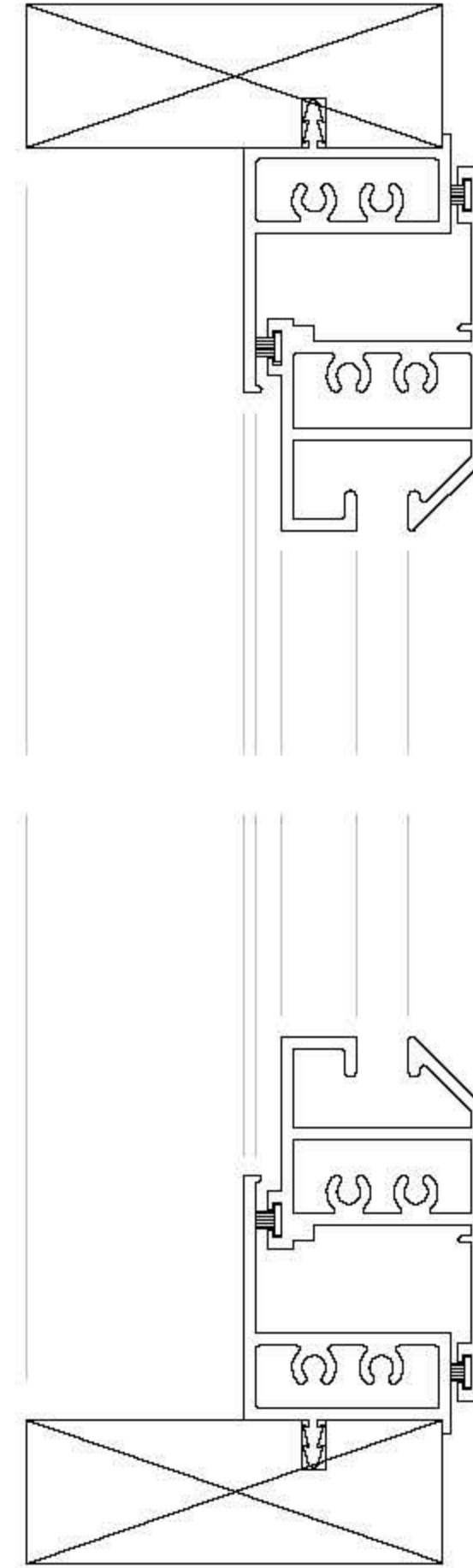
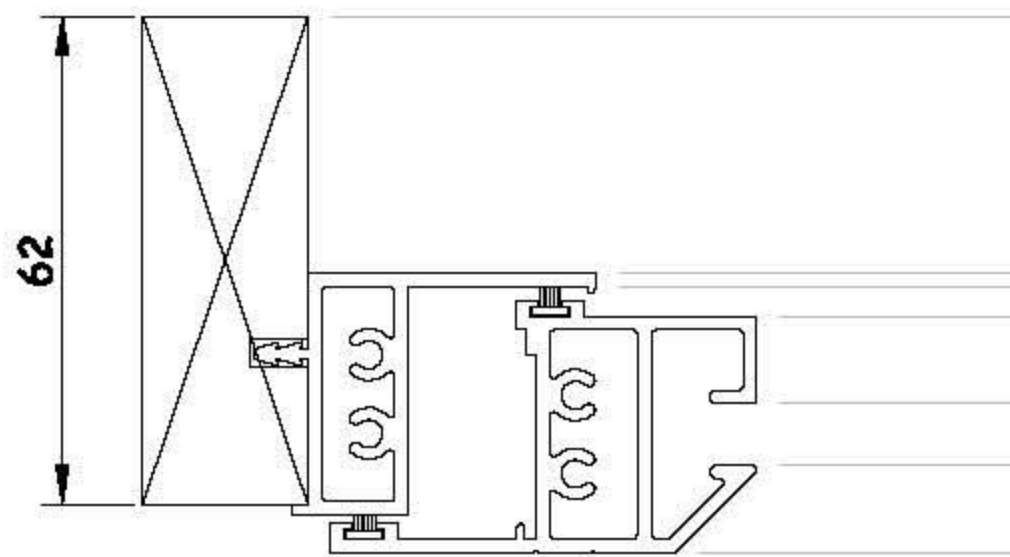


Typical elevation of a Hinged Unit frame.



Section through the Hinged Unit frame.



Hinged Unit Jamb detail.

Maximum widths by heights for a hinged unit using 4mm clear float glazing.
 1200mm by 2130mm - Side hung.
 1220mm by 2130mm - Top hung.
 Available in either Left or Right hand hung.
 On Hinges or Friction side arms.

Specification:

Aluminium sections are to be extruded from 6060 alloy EN755-2.
 EP White Gloss - 60 Micron finish.
 All aluminium to be powder coated to BS 6496.
 Frames and sashes are to be mechanically jointed using BZP screws to DIN 7982 - 8 microns.
 The sub-frame is from English hardwood, kiln dried to KD:FAS1F.
 Sub-frames are butt jointed using BZP screws to DIN 965 - 8 microns.
 Standard sizes 45mm x 21mm & 62mm x 21mm.
 Non-standard sizes are available to order.
 All frames are factory glazed.
 A choice of 4mm or 6mm clear float annealed or toughened.
 6.4mm clear laminate.
 6.4mm Acoustic Glass.
 Gaskets are in accordance with BS 2782 in a standard colour of BLACK.
 All sash polypropylene woolpiles are to BS 7386.
 All frames include upvc or timber trim

Revision:

Drg. No. **HURF**

Scale: **1:20 & 1:2.** (at A4)

Client:

Drawn by:

Architect:

Date:

Contract:

**Standard Hinged Unit details with
 62mm x 21mm Timber Subframe.**

**Silent Night Secondary Glazing
 Protech Direct
 (www.secondaryglazing.com)**

Blue Bridge Centre
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 Newton Aycliffe
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 DL5 6DS
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