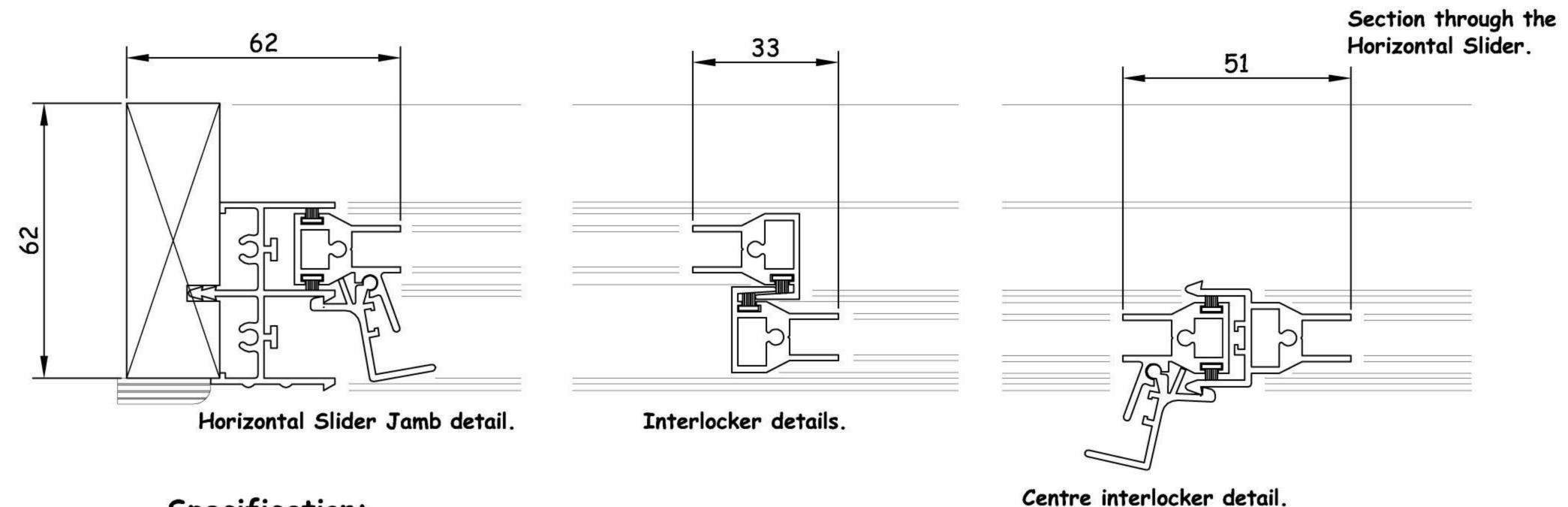


Typical elevation of an SS4 Horizontal Slider.



Specification:

Aluminium sections are to be extruded from 6060 alloy EN755-2.

EP White Gloss - 60 Micron finish.

All aluminium to be powder coated to BS 6496.

Frames and sashes are to be mechanically jointed using BZP screws to DIN 7982 - 8 microns.

The sub-frame is from English hardwood, kiln dried to KD:FAS1F.

Sub-frames are butt jointed using BZP screws to DIN 965 - 8 microns. Standard sizes 45mm x 21mm & 62mm x 21mm.

Non-standard sizes are available to order.

All frames are factory glazed.

A choice of 4mm or 6mm clear float annealed or toughened.

6.4mm clear laminate or 6.4mm Acoustic Glass.

Gaskets are in accordance with BS 2782 in a standard colour of BLACK.

All sash polypropylene woolpiles are to BS 7386.

All frames include upvc or timber trim

Drg. No. SS4 RF	Scale: 1:20 & 1:2 [at A4]
Client:	Drawn by:
Architect:	Date:
Contract: Standard SS4 Horizontal Slider details.	

Silent Night Secondary Glazing

Protech Direct (www.secondaryglazing.com)

Blue Bridge Centre Horndale Avenue Newton Aycliffe Durham

DL5 6DS tel: 01325 310520