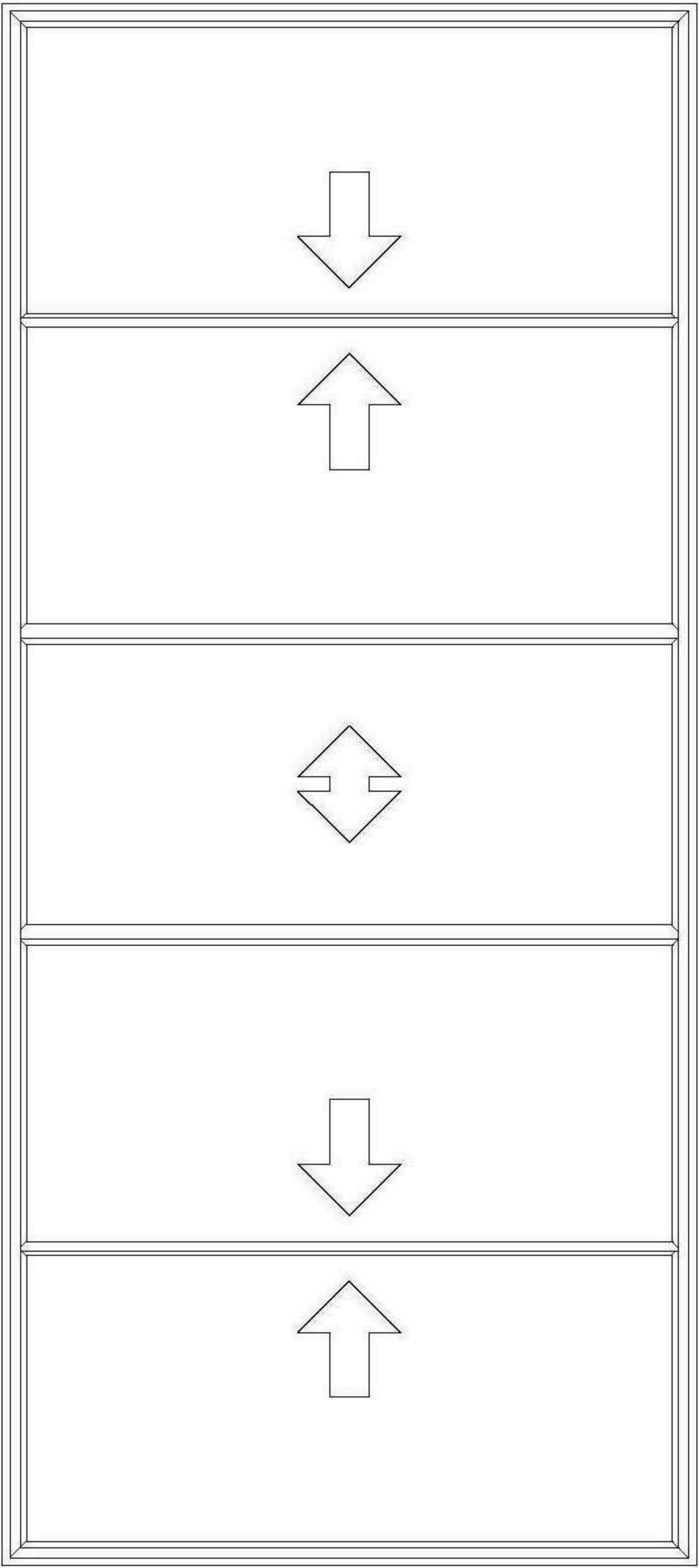
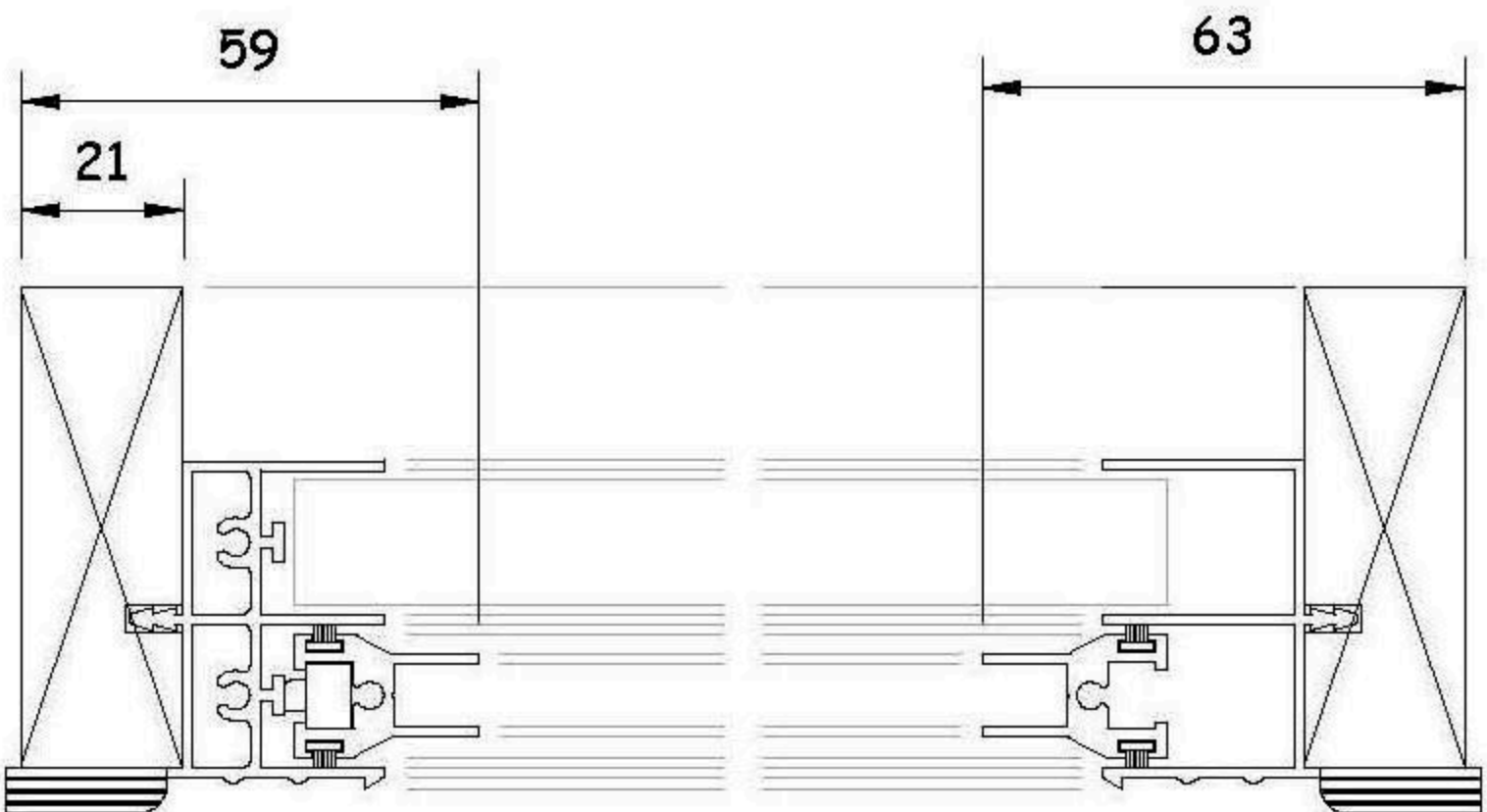


Specification:

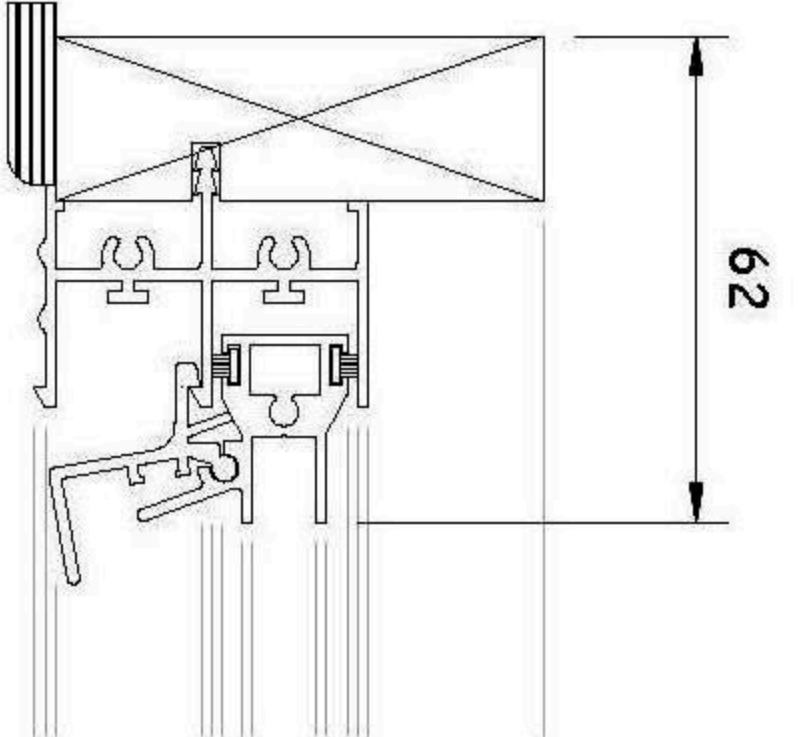
Aluminium sections are to be extruded from 6060 alloy EN755-2.
EP White Gloss - 60 Micron finish.
All aluminium to be powder coated to BS 6496.
Frames and sashes are to be mechanically jointed using BZP screws to DIN 7982 - 8 microns.
The sub-frame is from English hardwood, kiln dried to KD:FASLF.
Standard sizes 45mm x 21mm & 62mm x 21mm.
Sub-frames are butt jointed using BZP screws to DIN 965 - 8 microns.
Non-standard sizes are available to order.
All frames are factory glazed.
A choice of 4mm or 6mm clear float annealed or toughened.
6.4mm clear laminate or 6.4mm Acoustic Glass.
Gaskets are in accordance with BS 2782 in a standard colour of BLACK.
All sash polypropylene woolpiles are to BS 7386.
All frames include upvc or timber trim



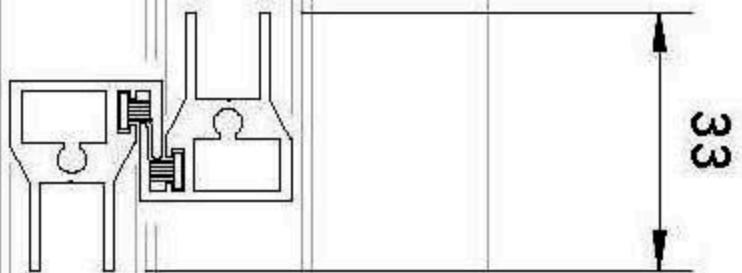
Elevation S55 horizontal Sliding window.



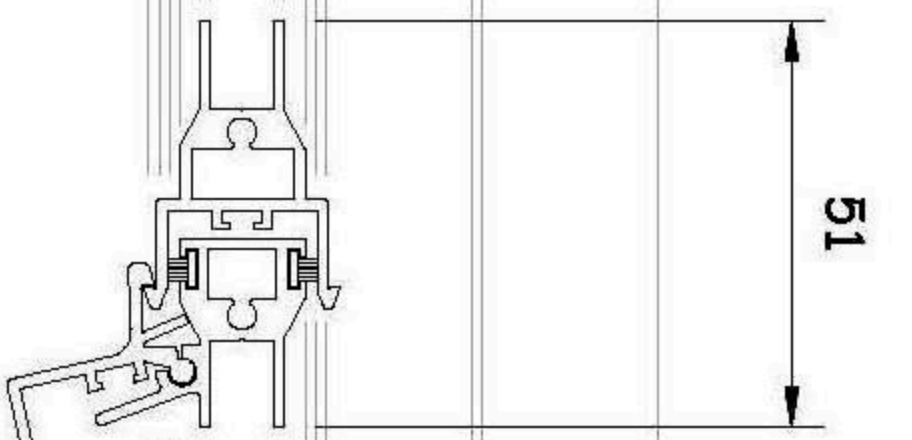
Vertical section through a Horizontal Slider.



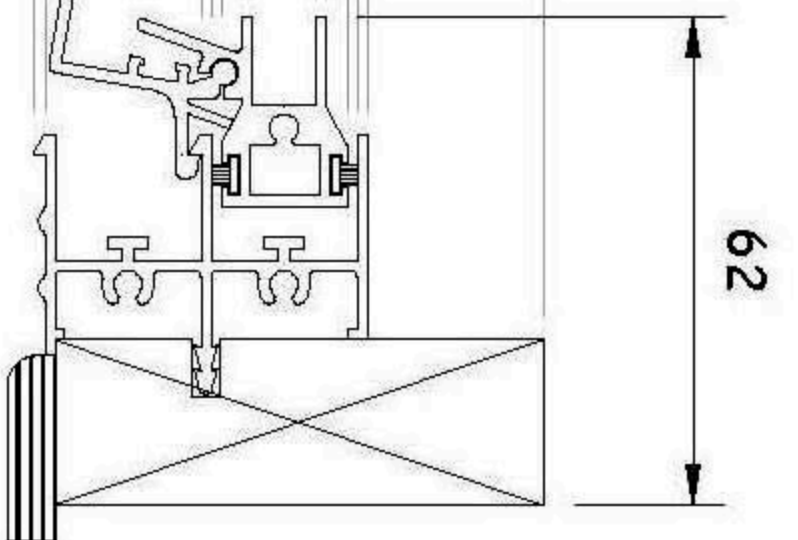
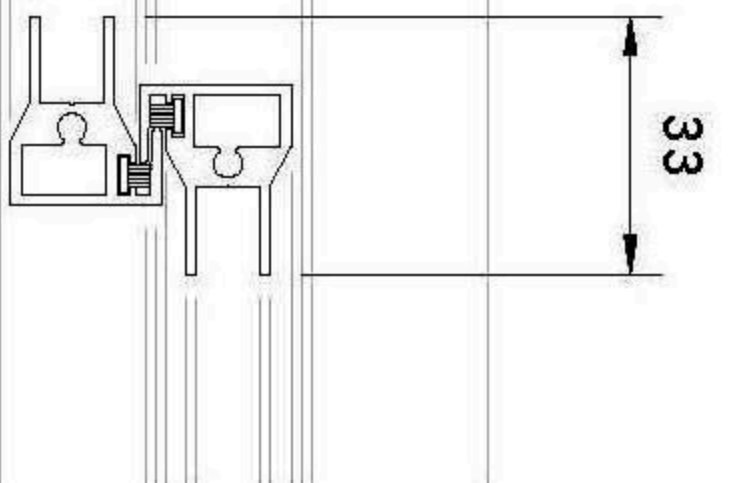
Typical Jamb detail.



Typical Interlock detail.



Typical male and female interlock detail.



Horizontal section through a Horizontal Slider.

Drawn by: Nick Hough

Scale: 1:20 & 1:2 (at A3)

Date: 21 April 2010

Drg. No.

Revision:

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